



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101338
Job Sheet 169713



Part No: RB T101338

Job Qty: 4 ea

Part Name: Screw Set, Jack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/17

Job Tracking No:

Due Date: 3/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: GT Solutions and Services (CGTSO01)

3030 NW 72 Avenue Miami, FL, 33122 USA

Note: DWG T101338 REV A IPP Rev.A 17.08.14 New issue DP Verify DD/IPP Rev B 17.12.13 re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/3/18	0.00	0.00	Start Up Small Fab-2		MCL
100	Small Fab	4 pcs		3/5/18	0.00	2.00	Small Fab-3		MCL DAS
110	QC	4 pcs		3/5/18	0.00	0.00	QC5		38
120	Packaging	4 pcs		3/5/18	0.00	0.00	Packaging3		9-89
130	QC21-FG	4 Ea		3/5/18	0.00	0.00	QC21		21

Part Op 90 - See engineering for tag QTY sign off (was 3, now 1)

Descriptions: 100 - -Lockwire (3) three T101338 together using .066 holes. Tag with part number. -Lockwire Batch;

120 - Bag and tag

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	1632T22 FM138507-1	4	100	0	0
	304 MS20995-C32	1	364	0	0
	2 RB T101338-3	12	6	0	0

Part Specifications

Specifications could not be found.

Plex 12/19/17 3:48 PM Dart.lajeunesse.marie

DART
AEROSPACE
S036375



Screw Set, Jack

PART NO: RB T101338
Original Serial #: S036375
Revision:
Operation:
Change No:

Start up Operation 01/29/18

Job No: 169713

Dart Aerospace Ltd.
1270 Aberdeen Street
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www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

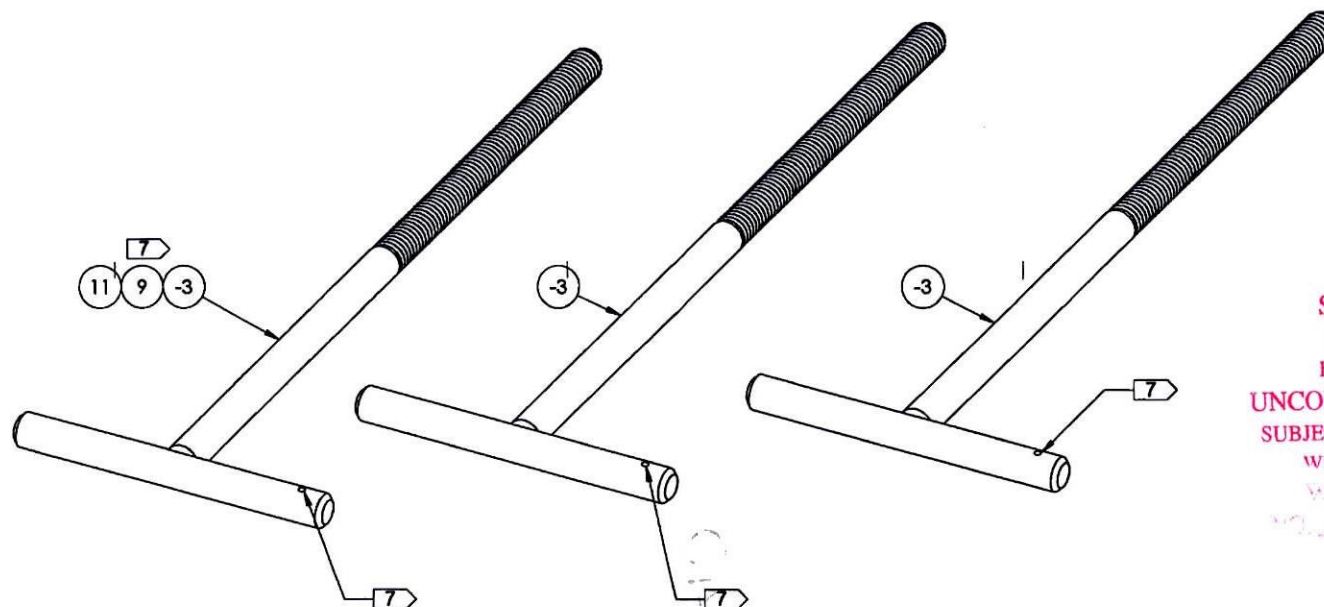
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

ITEM #	QTY	PART #	TITLE	PG
-3	3	RB T101338-3	JACK SCREW	2
9	A/R	MS20995-C32	LOCKWIRE	-
11	3	McMaster#1632T22	TAG	-

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.30	VM	WM



RB T101338 JACK SCREW SET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

169713 MJS
1712-20

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: ENGRAVE P/N & S/N ITEM# 11
- 7) ITEM# 9 LOCKWIRE JACK SCREWS TOGETHER AND TAG (ITEM# 11)
- 8) REF. BELL T/N: T101338

DART AEROSPACE		Hawthorn, Ontario, Canada	
JACK SCREW SET			
TITLE		REV A	
DWG NO.		RB T101338	
DESIGN BY:	VM 8/30/2017	JACK 1.005	FRACTIONS 2/16
DRAWN BY:	VM 10/30/2017	JK 1.01	ANGLES 5°
CHECKED:	SAC 10/30/2017	1. DIMENSIONS ARE IN INCHES	SURFACES = 119
INFO. APPR:	DD 10/31/2017	UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 12/08/2017	2. INTERPRET DIM AND TOL PER	
DATE:	10/30/2017	ASME Y14.5-2009	
SCALE:	NTS	3. DIMENSIONAL LIMITS APPLY	
WEIGHT:	N/A	AFTER PLATING	
		SHEET 1 OF 4	
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